

The parameters are separated by blanks or colons. There are some exceptions: commands which do not have termination characters. Please refer to the individual command description for the exact syntax of each command.

The STUDER machine uses the sequence 'CR LF' as acknowledge message or to terminate the answer string.

Ex:

"WNF 0400" 'CR' = controlled wind forward at 4 times nominal speed

WNF = command, controlled wind forward

0400 = parameter, 0400h coded as ASCII string

the controller will send to the machine:

character	ASCII code sent
'W'	57h
'N'	4Eh
'F'	46h
' '	20h
'0'	30h
'4'	34h
'0'	30h
'0'	30h
'CR'	0Dh

The machine should answer:

'CR'	0Dh
'LF'	0Ah

The 'CX' control character is used by the controller to reset asynchronously the STUDER machine's communication port.

'XOFF' and 'XON' are used by the machine as handshake characters.

For terminal operation the machine's communication port can operate in 'echo mode'. In this mode, an echo of each character is sent back to the controller, and a prompt ('>') is sent after the answer string.

The 'echo mode' may be set via the machine menu. It should not be used for computer remote control.

3. COMMUNICATION PROTOCOL

a) general informations

The communication between the controller and the STUDER machine is a master-slave protocol. The controller is the master and it should take initiative in the communication. The communication has to fulfill the following specifications:

- the machine has to acknowledge a command with a 'CR LF' within 100 msec from the moment that the command's last byte is received;
- the machine's communication port is asynchronously resetted (both receiver and transmitter) by a 'CX' sent by the controller, and it has to acknowledge it with a 'CR LF' in the specified time;
- the machine can interrupt the controller in any moment by sending an 'XOFF' and recover the connection sending an 'XON'. They do not have to be acknowledged by controller;
- for the controller, there is no time specification for the interval between two bytes of a command;
- the controller should not output the next command before receiving the machine's answer (exception: 'CX').

b) Error messages

If a message is not understood by the machine, it shall be acknowledged by:

"?" 'CR LF'

If the machine is in 'echo mode', or with old versions of machine software, it is also possible to have:

"INPUT FORMAT ERROR !" 'CR LF'

At A816, only if the machine is in 'echo mode', the messages

"SWITCH EDIT LEVER TO NORMAL POSITION, PLEASE !" 'CR LF'

resp. "OVERRUN FRAMING ERROR !" 'CR LF'

are also possible.

c) Notes:

- After power on, the machine may announce itself with a welcome message of some length;
- After a power on or an error message, it is recommended to initialize the communication by sending 'CX'. The communication is established as soon the machine answers with 'CR LF' within the specified time. Then the communication can be considered restored.
- The machine is capable to handle at least 10 commands per second without XOFF-XON interference.
- After the reception of a command the machine should answer with an updated status.
E.g. if the command was a "PLY", the machine must answer with 'play not achieved' or 'play achieved'.
- If a command cannot be executed, the machine may answer with a 'not achieved' status, which will be replaced by the actual machine status. E.g. sending a PLY during tapeout the machine may answer with 'play not achieved' before going back to 'tapeout'.
- A locate command has a particular option. It can be followed by a command 'play' or 'record'. This preselection means that, once the locate is terminated, the machine will go in play or record. Preselection commands (play or record) can be repeated without cancelling the execution of the locate command.

The status corresponding to a locate command is 'locate wind forward' or 'locate rewind', either 'achieved' or 'not achieved'. In addition, the machine may also answer 'play not achieved' or 'record not achieved', if play or record has been preselected.

A normal locate command is considered completed when the machine sends a stop status. When the execution of 'locate' with a preselection of play or record is completed, the machine sends back a status of 'play achieved' respectively 'record achieved'.
- There are two exceptions to the upper description in the A810, A807 and C27X machines. The commands "F" and "R" are not followed by the acknowledgement 'CR LF'. That helps to increase the data transfer rate.

Explanations to the following tables

Syntax of input/output strings

[-,A,B,C] means '-' or 'A' or 'B' or 'C' is definitively expected
(-,A,B,C) means '-' or 'A' or 'B' or 'C' is possibly expected

Machine properties

"-" not implemented
"1" implemented at least in one option of the family
"x" optionally implemented in future

Machine names

machine family C27x means C270 or C274 or C278
machine family A807 means A807 2CH or A807 4CH
machine family A812 means A812 mono, A812 2CH or A812 2CH+TC
machine family A820 means A820 mono, A820 2CH or A820 2CH+TC
machine family A816 means A816 2CH or A816 2CH+TC

TAPE DECK COMMANDS										
sign set	machine							input	output	meaning
STP	1	1	1	1	1	1	1	STP [,CR]	CR LF	stop
EDI	1	-	-	1	1	1	1	EDI [,CR]	CR LF	edit
PLY	1	1	1	1	1	1	1	PLY [,CR]	CR LF	play
RPL	1	-	-	-	1	1	1	RPL [,CR]	CR LF	reverse play
REC	1	1	1	1	1	1	1	REC [,CR]	CR LF	record
FWD	1	1	1	1	1	1	1	FWD [,CR]	CR LF	forward
RWD	1	1	1	1	1	1	1	RWD [,CR]	CR LF	rewind
WNR	-	1	-	1	1	-	-	WNR [] <xxxx>	CR LF	controlled wind reverse
<SPEED>	-	-	-	-	-	-	1	WNR [] <xxxx> [,CR] (0 <= xxxx <= 5FFPH)		
WNF	-	1	-	1	1	-	-	WNF [] <xxxx>	CR LF	controlled wind forward
<SPEED>	-	-	-	-	-	-	1	WNF [] <xxxx> [,CR] (0 <= xxxx <= 5FFPH)		
TPL	-	-	1	-	-	-	-	TPL [,CR]	CR LF	tape load
TPN	1	-	-	-	-	-	-	TPN [,CR]	CR LF	tape dump on
TPF	1	-	-	-	-	-	-	TPF [,CR]	CR LF	tape dump off
F	1	-	1	-	-	-	-	F [,CR]		forward used by synchronizer (needs ESY !!)
R	1	-	1	-	-	-	-	R [,CR]		rewind used by synchronizer (needs ESY !!)

TAPE DECK COMMANDS										
sign set	machine					input	output	meaning		
	27X	807	810	812	820				816	
SHS	1	-	1	-	-	-	SHS [,CR]	CR LF	set high speed (2 speeds only)	
SLS	1	-	1	-	-	-	SLS [,CR]	CR LF	set low speed (2 speeds only)	
SSA	-	1	-	1	1	1	SSA [,CR]	CR LF	set play speed A (3.75 IPS)	
SSB	-	1	-	1	1	1	SSB [,CR]	CR LF	set play speed B (7.50 IPS)	
SSC	-	1	-	1	1	1	SSC [,CR]	CR LF	set play speed C (15 IPS)	
SSD	-	1	-	1	1	1	SSD [,CR]	CR LF	set play speed D (30 IPS)	
SVP	-	-	-	1	1	1	SVP [] xxxxxx [,CR]	CR LF	set varispeed parameter 0A5FE <=xxxxxx <=018ACE (hex) parameter refers to nominal speed, signless, independent of tape deck status 010000 = nominal (fixed) speed	
NS?	1	-	-	-	-	-	NS? [,CR]	xx CR LF	nominal speed ?	
	-	1	1	-	-	1	NS? [,CR]	xx=03..05 for 3.75..15 ips xx CR LF		
	-	-	-	1	1	-	NS? [,CR]	yy IPS CR LF yy=3.75..7.5..15..30		
VS?	-	-	-	1	1	1	VS? [,CR]	xxxxxx CR LF	varispeed parameter ? 0A5FE<= xxxxxx <=018ACE (hex) parameter refers to nominal speed, signless, independent of tape deck status 010000 = nominal (fixed) speed	
SVS	1	-	1	1	1	1	SVS [,CR]	CR LF	varispeed on	
CVS	1	-	1	1	1	1	CVS [,CR]	CR LF	varispeed off	
VEN	-	1	-	1	1	1	VEN [,CR]	CR LF	external varispeed on	
VEF	-	1	-	1	1	1	VEF [,CR]	CR LF	external varispeed off	

TAPE DECK COMMANDS										
sign set	machine						input	output	meaning	
FEN	1	1	-	1	1	1	FEN [,CR]	CR LF	fader enable on	
FEF	1	1	-	1	1	1	FEF [,CR]	CR LF	fader enable off	
EDT	-	1	1	1	1	1	EDT [,CR]	CR LF	lifter mode (defeat) on (tape on heads)	
LFT	-	1	1	1	1	1	LFT [,CR]	CR LF	lifter mode (defeat) off (tape not on heads)	
LOC	-	1	1	-	-	-	LOC [] <(-)hh[,:]mm[,:]ss>	CR LF	locate to address < >	
<address>	1	-	-	-	-	-	LOC [] <(-)hh[,:]mm[,:]ss>			
							[,CR]			
	-	-	-	1	1	-	LOC [] <(-)hh[,:]mm[,:]			
							ss[,:] x> x=dsec			
	-	-	-	-	-	1	LOC [] <(-)hh[,:]mm[,:]			
							ss[,:] x> [,CR] x=dsec			
LMV	1	1	-	-	-	-	LMV [] <xxxxxx> [,CR]	CR LF	locate move roll < >	
<address>							3 Byte (hex)			
	-	-	1	-	-	-	LMV [] <xxxxxx>	CR LF	locate move roll < >	
							3 Byte (hex)			
	-	-	-	1	1	-	LMV [] <xxxxxxxx>	CR LF	locate move roll < >	
							4 Byte (hex)			
	-	-	-	-	-	1	LMV [] <xxxxxxxx> [,CR]	CR LF	locate move roll < >	
							4 Byte (hex)			
ZLO	-	-	-	1	1	1	ZLO [,CR]	CR LF	locate to zero	
LZA	1	-	-	-	-	-	LZA [,CR]	CR LF	locate to zero	
LAD	1	-	-	-	-	-	LAD [,CR]	CR LF	locate to address 1	
LA?	1	-	-	-	-	-	LA? [,CR]	(-)hh:mm:ss CR LF	locate address 1 ?	
LOP	1	-	-	-	-	-	LOP [,CR]	CR LF	auto loop <0000,locate 1 addr>	



TAPE DECK COMMANDS										
sign set	machine						input	output	meaning	
MV?	1	1	1	-	-	-	MV? [,CR]	xxxxxx CR LF	move roll counter ?	
	-	-	-	1	1	-	MV? [,CR]	xx[]xx[]xx[]xx CR LF	move roll counter ?	
	-	-	-	-	-	1	MV? [,CR]	xxxxxxxx CR LF	move roll counter ?	
STM	-	1	1	-	-	-	STM [] <(-)hh[,:]mm[,:]ss	CR LF	set timer to address < >	
<address>	1	-	-	-	-	-	STM [] <(-)hh[,:]mm[,:]ss		set timer to address < >	
							[,CR]			
	-	-	-	1	1	-	STM [] <(-)hh[,:]mm[,:]		set timer on address < >	
							ss[,:]x> x=dsec		-9:59:59:9<ADDR<23:59:59:9	
	-	-	-	-	-	1	STM [] <(-)hh[,:]mm[,:]		set timer on address < >	
							ss[,:]x> [,CR] x=dsec		-9:59:59:9<ADDR<23:59:59:9	
RTI	-	-	-	1	1	1	RTI [,CR]	CR LF	reset timer	
RTM	1	-	-	-	-	-	RTM [,CR]	CR LF	reset timer	
TRA	1	-	-	-	-	-	TRA [,CR]	CR LF	transfer actual timer into locate 1 address	
SLA	1	-	-	-	-	-	SLA [] <(-)hh[,:]mm[,:]ss>	CR LF	set locate 1 address to < >	
							[,CR]			
TM?	1	1	1	-	-	-	TM? [,CR]	<(-)hh:mm:ss,xx CR LF	timer ?	
								xx=xx/256 sec		
	-	-	-	1	1	1	TM? [,CR]	[-,u,o,h] h:mm:ss:x CR LF	timer? -9:59:59<ADDR<23:59:59	
								u=under-, o=overflow, x=dsec		
DST	-	1	1	-	-	-	DST [,CR]	CR LF[_]	display machine status:	
								locate_address[_]		
								hh:mm:ss,x[_]	actual_timer[_]	
								hh:mm:ss,x[_]	achieved_status	
								status[_]achieved	(exit by 'CX')	
	-	-	-	1	1	1	DST [,CR]	CR LF hh:mm:ss:x..nn..tttttt	display machine status:	
								actual_timer..status_code..		
								nn defined in field of 'ST?'	..status_text[_]achieved	
								except: rec indic B= 0AH/8AH	(exit by 'CX')	

TAPE DECK COMMANDS									
sign set	machine						input	output	meaning
	27X	807	810	812	820	816			
ST?	1	1	1	1	1	1	ST? [,CR]	xx CR LF	tape deck status ?
	-	-	1	-	-	-		xx: 00 = tape out	
	1	1	-	1	1	1		01 = tape out	
	1	1	-	1	1	1		81 = tape out achieved	
	-	-	1	-	-	-		02 = tape dump	
	1	1	-	1	1	1		02 = stop	
	-	-	1	-	-	-		82 = tape dump achieved	
	1	1	-	1	1	1		82 = stop achieved	
	1	1	1	1	1	1		03 = rewind	
	1	1	1	1	1	1		83 = rewind achieved	
	-	-	1	-	-	-		04 = stop	
	1	1	-	1	1	1		04 = forward	
	-	-	1	-	-	-		84 = stop achieved	
	1	1	-	1	1	1		84 = forward achieved	
	1	1	1	1	1	1		05 = play	
	1	1	1	1	1	1		85 = play achieved	
	-	-	1	-	-	-		06 = rewind	
	1	1	-	1	1	1		06 = play varispeed	
	-	-	1	-	-	-		86 = rewind achieved	
	1	1	-	1	1	1		86 = play vari achieved	
	-	-	-	x	x	-		07 = play internal ref	
	-	-	-	x	x	-		87 = play int ref ach	
	-	-	1	-	-	-		08 = forward	
	1	1	-	1	1	1		08 = play external ref	
	-	-	1	-	-	-		88 = forward achieved	
	1	1	-	1	1	1		88 = play ext ref ach	
	1	1	-	1	1	1		09 = record	
								or rehearse record	
	1	1	-	1	1	1		89 = record achieved	
								or rehearse rec ach	
	-	-	1	-	-	-		0A = play	
	-	-	1	-	-	-		8A = play achieved	
	1	-	-	1	1	1		0B = edit	
	1	-	-	1	1	1		8B = edit achieved	
	-	-	1	-	-	-		0C = record	
	1	-	-	-	-	-		0C = play fader	
	-	-	1	-	-	-		8C = record achieved	
	1	-	-	-	-	-		8C = play fader achieved	
	-	-	1	-	-	-		10 = locate wind	
	-	-	1	-	-	-		12 = locate play	
	-	1	-	1	1	1		25 = reverse play	
	-	1	-	1	1	1		A5 = reverse play ach.	
	-	-	-	1	1	1		26 = reverse play vari	
	-	-	-	1	1	1		A6 = rev play vari ach.	
	-	-	-	1	1	1		27 = rev play int ref	
	-	-	-	1	1	1		A7 = rev ply int ref ach	
	-	-	-	1	1	1		28 = rev play ext ref	
	-	-	-	1	1	1		A8 = rev ply ext ref ach	
	-	-	-	-	-	-		29 = reverse record	
								or rehearse rev rec	
	-	-	-	-	-	-		A9 = reverse record ach	
								or reh rev rec ach	

TAPE DECK COMMANDS									
sign set	machine						input	output	meaning
	27X	807	810	812	820	816			
	-	1	-	1	1	1		40 = shuttle backward	
	-	1	-	1	1	1		C0 = shuttle backw ach	
	-	1	-	1	1	1		41 = shuttle forward	
	-	1	-	1	1	1		C1 = shuttle forw ach	
	1	1	1	1	1	1		42 = locate rewind	
	1	1	1	1	1	1		C2 = locate rewind ach	
	1	1	1	1	1	1		43 = locate forward	
	1	1	1	1	1	1		C3 = locate forward ach	
	-	-	-	-	-	-		44 = locate play reverse	
	-	-	-	-	-	-		C4 = loc play revers ach	
	1	-	-	-	-	-		45 = locate play forw	
	1	-	-	-	-	-		C5 = loc play forw ach	
	1	-	-	1	1	1		46 = cueing reverse	
	1	-	-	1	1	1		C6 = cueing reverse ach	
	1	-	-	1	1	1		47 = cueing forward	
	1	-	-	1	1	1		C7 = cueing forward ach	
	1	-	-	-	-	-		48 = position play rev	
	1	-	-	-	-	-		C8 = position ply rv ach	
	-	-	-	-	-	-		49 = position play forw	
	-	-	-	-	-	-		C9 = position ply fw ach	
	-	1	1	1	1	1		4A = rewind controlled	
	-	1	1	1	1	1		CA = rewind contrl ach	
	-	1	1	1	1	1		4B = wind forw contrl	
	-	1	1	1	1	1		CB = wind forw ctrl ach	
	-	-	-	-	-	1		4C = rewind sht dev	
	-	-	-	-	-	1		CC = rewind sht dev ach	
	-	-	-	-	-	1		4D = wind forw sht dev	
	-	-	-	-	-	1		CD = wind fwd sht dev ac	
	1	1	1	1	1	1		59 = tape dump	
	1	1	1	1	1	1		D9 = tape dump achieved	
	-	-	-	1	1	1		5A = cut	
	-	-	-	1	1	1		DA = cut achieved	
	-	-	-	1	1	1		DD = burn in achieved	
LS?	1	-	-	-	-	-	LS? [,CR]	xx CR LF	locator status ?
	1	-	-	-	-	-		xx: 00 = not locate	
	1	-	-	-	-	-		01 = zero locate	
	1	-	-	-	-	-		02 = address locate	
	1	-	-	-	-	-		03 = search	
	1	-	-	-	-	-		04 = auto loop	
	1	-	-	-	-	-		05 = autoreverse	
	1	-	-	-	-	-		10 = autorewind	
	1	-	-	-	-	-		20 = play preselected	
PR?	-	-	1	-	-	-	PR? [,CR]	[Y,N] CR LF	is pressure possible ?
CS?	-	-	1	-	-	-	CS? [,CR]	[Y,N] CR LF	is capstan synchron ?

TAPE DECK COMMANDS										
sign set	machine						input	output	meaning	
TP?	-	-	-	1	1	1	TP? [,CR]	aabbccddeeff gghhijjkkll	tape tension parameter ?	
								CR LF		
								tape width 1/4":		
								aa: tape tension play left		
								bb: tape tension play right		
								cc: tape tension wind		
								dd: tape tension edit		
								ee: ttension rev play left		
								ff: ttension rev play right		
								tape width 1/2":		
								gg: tape tension play left		
								hh: tape tension play right		
								ii: tape tension wind		
								jj: tape tension edit		
								kk: ttension rev play left		
								ll: ttension rev play right		
								ttens rev play only at A820		
DCD	-	-	-	1	1	-	DCD [,CR]	CR LF	display capstan (deviation)	
	-	-	-	-	-	1		xxxx	capstan deviation	
				-	-	1		CAP xxxx		
				-	-	1			8800(H) = nominal 9.525 cm/s	
				-	-	1			9000(H) = nominal 19.05 cm/s	
				-	-	1			A000(H) = nominal 38.1 cm/s	
				-	-	1			C000(H) = nominal 76.2 cm/s	
				1	1	-			0800(H) = nominal 3.75 ips	
				1	1	-			1000(H) = nominal 7.5 ips	
				1	1	-			2000(H) = nominal 15 ips	
				1	1	-			4000(H) = nominal 30 ips	
									(exit by 'CX')	
SP?	-	-	-	-	-	1	SP? [,CR]	xx CR LF	xx = nr of splices	
									resp. takes offset (hex)	
DSN	-	-	-	-	-	1	DSN [,CR]	SPLICE xx yy:yy:yy:y CR LF	display on splice number	
								resp.	resp. takes at leader stop	
								TAKE xx yy:yy:yy:y CR LF	xx = nr of splices since cmd	
									resp.takes since leader stop	
									(updated after each event)	
									threshold: 0.85mm at 9.5cm/s	
									1.7mm at 19 cm/s	
									3.4mm at 38 cm/s	
									6.8mm at 76 cm/s	
									max splice 104.16mm(any speed)	
									=280 movepulses *0.372mm/pulse	
									yy:yy:yy:y = address	
DSF	-	-	-	-	-	1	DSF [,CR]	CR LF	display off splice number	
									resp.nr of takes(leader stop)	

AUDIO COMMANDS										
sign set	machine						input	output	meaning	
SMN	-	-	1	1	1	1	SMN [,CR]	CR LF	set mono (only with mo-st sw.)	
SST	-	-	1	1	1	1	SST [,CR]	CR LF	set stereo (mo-st sw.)	
ION	-	1	-	-	-	-	ION [,CR]	CR LF	insert on (set mono)	
IOF	-	1	-	-	-	-	IOF [,CR]	CR LF	insert off (set stereo)	
SNB	-	1	1	1	1	1	SNB [,CR]	CR LF	set NAB equalization	
SCR	-	1	1	1	1	1	SCR [,CR]	CR LF	set CCIR equalization	
STA	-	1	-	1	1	1	STA [,CR]	CR LF	set tape sort A	
STB	-	1	-	1	1	1	STB [,CR]	CR LF	set tape sort B	
MSN	-	-	-	1	1	1	MSN [,CR]	CR LF	master safe on	
MSF	-	-	-	1	1	1	MSF [,CR]	CR LF	master safe off	
SRH	-	1	1	1	1	1	SRH [,CR]	CR LF	rehearsal mode on only with dropin/out delay on	
CRH	-	1	1	1	1	1	CRH [,CR]	CR LF	rehearsal mode off	
DDN	-	-	-	1	1	1	DDN [,CR]	CR LF	drop in/out delay on	
DDF	-	-	-	1	1	1	DDF [,CR]	CR LF	drop in/out delay off	
AA?	1	1	1	1	1	1	AA? [,CR]	aabbccdd CR LF	channel 1..8 status ?	
	1	1	1	1	1	1		aa: 0 = safe		
	1	1	1	1	1	1		1 = ready/record		
	1	1	1	1	1	1		bb: 0 = tape	MSB(xx) : chnl 8	
	1	1	1	1	1	1		1 = input	LSB(xx) : chnl 1	
	1	1	1	1	1	1		cc: 0 = rep		
	1	1	1	1	1	1		1 = sync		
	-	1	1	1	1	1		dd: 0 = demute	xx = aa .. dd	
	-	1	1	1	1	1		1 = mute		
	1	-	-	-	-	-		dd(H) = xxxxxxxx(B) :		
	1	-	-	-	-	-		xxxxxxxy mic/line	y: 0/1 = mic/line	
	1	-	-	-	-	-		xxxxxxyx uncal input	y: 0/1 = uncal/cal	
	1	-	-	-	-	-		xxxxxyxx uncal output	y: 0/1 = uncal/cal	
	1	-	-	-	-	-		xxxxyxxx slow/fast	y: 0/1 = slow/fast	
	1	-	-	-	-	-		xxxxyxxxx varispeed	y: 0/1 = off/on	
	1	-	-	-	-	-		xyyxxxxx c_track	y: 0/1 = off/on	
REA <i>	1	1	1	1	1	-	REA [] <i> [,CR]	CR LF	set channel i to ready	
	-	-	1	-	-	-	i=1,2,3			
	-	-	-	1	1	-	i=1,2,3,F E= to channel			
	1	-	-	-	-	-	i=1,2,F F=all channels			
	-	1	-	-	-	-	i=1,2,3,4,E,F			
	1	-	-	-	-	-	i=1..8,F			
	-	-	-	-	-	1	i=1,2,E,F			

AUDIO COMMANDS										
sign set	machine						input	output	meaning	
SAF <i>	1	1	1	1	1	-	SAF [] <i> [,CR]	CR LF	set channel i to safe	
	-	-	1	-	-	-	i=1,2,3			
	-	-	-	1	1	-	i=1,2,3,F E= tc channel			
	1	-	-	-	-	-	i=1,2,F F=all channels			
	-	1	-	-	-	-	i=1,2,3,4,E,F			
	1	-	-	-	-	-	i=1..8,F			
	-	-	-	-	-	1	i=1,2,E,F			
INP <i>	1	1	1	1	1	-	INP [] <i> [,CR]	CR LF	set channel i to input	
	-	-	1	-	-	-	i=1,2,3			
	-	-	-	1	1	1	i=1,2,3,F E= tc channel			
	1	-	-	-	-	-	i=1,2,F F=all channels			
	-	1	-	-	-	-	i=1,2,3,4,E,F			
	-	-	-	-	-	1	i=1,2,E,F			
INP	1	-	-	-	-	-	INP [CR]	CR LF	set all channels to input	
SYN <i>	1	1	1	1	1	-	SYN [] <i> [,CR]	CR LF	set channel i to synch	
	-	-	1	-	-	-	i=1,2,3			
	-	-	-	1	1	-	i=1,2,3,F E= tc channel			
	1	-	-	-	-	-	i=1,2,F F=all channels			
	-	1	-	-	-	-	i=1,2,3,4,E,F			
	-	-	-	-	-	1	i=1,2,E,F			
SYN	1	-	-	-	-	-	SYN [CR]	CR LF	set all channels to synch	
REP <i>	1	1	1	1	1	-	REP [] <i> [,CR]	CR LF	set channel i to rep	
	-	-	1	-	-	-	i=1,2,3			
	-	-	-	1	1	-	i=1,2,3,F E= tc channel			
	1	-	-	-	-	-	i=1,2,F F=all channels			
	-	1	-	-	-	-	i=1,2,3,4,E,F			
	-	-	-	-	-	1	i=1,2,E,F			
REP	1	-	-	-	-	-	REP [CR]	CR LF	set all channels to rep	
MTN <i>	-	1	1	1	1	-	MTN [] <i> [,CR]	CR LF	mute channel i	
	-	-	1	-	-	-	i=1,2 E= tc channel			
	-	1	-	1	1	-	i=1,2,F F=all channels			
	-	1	-	-	-	-	i=1,2,3,4,F			
	-	-	-	-	-	1	i=1,2,E,F			
MAN	-	-	1	-	-	-	MAN [,CR]	CR LF	both channels mute on	
MTF <i>	-	1	1	1	1	-	MTF [] <i> [,CR]	CR LF	demute channel i	
	-	-	1	-	-	-	i=1,2 E= tc channel			
	-	1	-	1	1	-	i=1,2,F F=all channels			
	-	1	-	-	-	-	i=1,2,3,4,F			
	-	-	-	-	-	1	i=1,2,E,F			
MU?	-	-	-	1	1	1	MU? [,CR]	CR LF	channel mute status ?	
									b0/b1: 1= mute on	
MAF	-	-	1	-	-	-	MAF [,CR]	CR LF	both channels mute off	

AUDIO COMMANDS										
sign set	machine						input	output	meaning	
SAP	-	1	1	1	1	1	SAP []<i,j,xx> [,CR]	CR LF	set audio parameter	
<i,j,xx>							i= channel (1,2)		(write in DAC's and store)	
							j= D/A converter			
							xx=hex number 0<=xx<=FF			
	-	1	1	1	1	1	j: 0=level repro/sync			
	-	1	1	1	1	1	1=treble repro/sync			
	-	-	1	1	1	1	2=bass repro/sync			
	-	-	1	1	1	1	3=equalization repro/sync			
	-	1	1	1	1	1	4=level record			
	-	1	1	1	1	1	5=treble record			
	-	1	1	1	1	1	6=bias record			
	-	-	1	1	1	1	7=equalization record			
	-	-	-	1	1	1	8=erase current level			
	-	-	-	1	1	1	9=skimming bias level			
							8 and 9 only in MK II			
PAP	-	1	1	1	1	1	PAP []<i,j,xx> [,CR]	CR LF	preset audio parameter	
<i,j,xx>	-	-	-	1	1	1	PAP []<i,j> [,CR] [,CR]	CR LF	cancel preset audio parameter	
							i= channel (1,2)		(write in DAC's and store)	
							j= D/A converter			
							xx=hex number 0<=xx<=FF			
	-	1	1	1	1	1	j: 0=level repro/sync			
	-	1	1	1	1	1	1=treble repro/sync			
	-	-	1	1	1	1	2=bass repro/sync			
	-	-	1	1	1	1	3=equalization repro/sync			
	-	1	1	1	1	1	4=level record			
	-	1	1	1	1	1	5=treble record			
	-	1	1	1	1	1	6=bias record			
	-	-	1	1	1	1	7=equalization record			
	-	-	-	1	1	1	8=erase current level			
	-	-	-	1	1	1	9=skimming bias level			
							8 and 9 only in MK II			
CAB	-	-	-	1	1	1	CAB []<speed> [,CR]	CR LF	copy repro/sync parameter	
<speed>							speed = nominal speed 1..3		tape sort A -> B	
							1=7.5ips, 2=15ips, 3=30ips			
VAB	-	-	-	1	1	1	VAB []<speed> [,CR]	xx CR LF	verify repro/sync parameter	
<speed>							speed = nominal speed 1..3	xx: 00 = verify failed	tape sort A <-> B	
							1=7.5ips, 2=15ips, 3=30ips	01 = verify successful		

AUDIO COMMANDS										
sign set	machine						input	output	meaning	
AP?	-	1	1	1	1	1	AP? []<i,j>[,CR]	xx CR LF	audio parameter ?	
<i,j>							i= channel (1,2) j= D/A converter			
	-	1	1	1	1	1	j: 0=level repro/sync			
	-	1	1	1	1	1	1=treble repro/sync			
	-	-	1	1	1	1	2=bass repro/sync			
	-	-	1	1	1	1	3=equalization repro/sync			
	-	1	1	1	1	1	4=level record			
	-	1	1	1	1	1	5=treble record			
	-	1	1	1	1	1	6=bias record			
	-	-	1	1	1	1	7=equalization record			
	-	-	-	1	1	1	8=erase current level			
	-	-	-	1	1	1	9=skimming bias level			
							8 and 9 only in MK II			
TS?	-	-	-	1	1	1	TS? [,CR]	xx CR LF	tape sort ?	
								xx=00 for tape A		
								xx=01 for tape B		
EQ?	-	-	-	1	1	1	EQ? [,CR]	xx CR LF	equalization norm ?	
								xx=00 for CCIR		
								xx=01 for NAB		
P <add> to <add>	-	-	1	-	-	-	P <xxxx> [] <xxxx> [CR]	punch(save) audio parameters from address 1 to address 2	
L	-	-	1	-	-	-	L [CR]	load audio parameters	
MIC	1	-	-	-	-	-	MIC [,CR]	CR LF	set mic on	
LIN	1	-	-	-	-	-	LIN [,CR]	CR LF	set line on	
CON	1	-	-	-	-	-	CON [,CR]	CR LF	calibrate output on	
COF	1	-	-	-	-	-	COF [,CR]	CR LF	calibrate output off	
CIN	1	-	-	-	-	-	CIN [,CR]	CR LF	calibrate input on	
CIF	1	-	-	-	-	-	CIF [,CR]	CR LF	calibrate input off	
CC?	-	-	-	1	1	1	CC? [,CR]	aa CR LF	channel configuration ?	
									aa=total number of channels	
									aa= 01..20H in hex format	

TIME CODE COMMANDS								
sign set	machine					input	output	meaning
STD <yy>	1	-	-	-	-	STD [] <yy> [,CR]	CR LF	set time code data
	1	-	-	-	-	y: C = real time counter		
	1	-	-	-	-	T = clock time		
	1	-	-	-	-	D = date		
	1	-	-	-	-	K = code		
	1	-	-	-	-	- = nothing		
	1	-	-	-	-	yy = CC		record real time counter
	1	-	-	-	-	yy = TT		record clock time
	1	-	-	-	-	yy = DD		record date
	1	-	-	-	-	yy = KK		record code
	1	-	-	-	-	yy = CT		record real time counter and clock time
	1	-	-	-	-	yy = TC		record real time counter and clock time
CD?	1	-	-	-	-	CD? [,CR]	y (-) (d) (y (-) d) CR LF	read corrected data from tape
	1	-	-	-	-	y: C = real time counter		
	1	-	-	-	-	T = clock time		
	1	-	-	-	-	D = date		
	1	-	-	-	-	K = code		
	1	-	-	-	-	d: hh:mm:ss counter,time		
	1	-	-	-	-	DD:MM:YY date		
	1	-	-	-	-	xxxxxx code		
	1	-	-	-	-	C (-)hh:mm:ss CR LF		real time counter on tape
	1	-	-	-	-	D DD.MM.YY T hh:mm:ss CR LF		date and clock time on tape
	1	-	-	-	-	K xxxxxx CR LF		code on tape
	1	-	-	-	-	- CR LF		no data on tape
UD?	1	-	-	-	-	UD? [,CR]	y (-) (d) (y (-) d) CR LF	read uncorrected data from tape
	1	-	-	-	-	y: C = real time counter		
	1	-	-	-	-	T = clock time		
	1	-	-	-	-	D = date		
	1	-	-	-	-	K = code		
	1	-	-	-	-	d: hh:mm:ss counter,time		
	1	-	-	-	-	DD:MM:YY date		
	1	-	-	-	-	xxxxxx code		
	1	-	-	-	-	C (-)hh:mm:ss CR LF		real time counter on tape
	1	-	-	-	-	D DD.MM.YY T hh:mm:ss CR LF		date and clock time on tape
	1	-	-	-	-	K xxxxxx CR LF		code on tape
	1	-	-	-	-	- CR LF		no data on tape
ER?	1	-	-	-	-	ER? [,CR]	xxxxxxxx yyyy CR LF	recording errors ?
	1	-	-	-	-	x: total number of recorded data sets		
	1	-	-	-	-	y: total number of errors		

TIME CODE COMMANDS										
sign set	machine					input	output	meaning		
TD?	1	-	-	-	-	TD? [,CR]	y (-) (d) (y (-) d) CR LF	selected time code data		
	1	-	-	-	-		y: C = real time counter			
	1	-	-	-	-		T = clock time			
	1	-	-	-	-		D = date			
	1	-	-	-	-		K = code			
	1	-	-	-	-		d: hh:mm:ss counter,time			
	1	-	-	-	-		DD:MM:YY date			
	1	-	-	-	-		xxxxxx code			
	1	-	-	-	-		C (-)hh:mm:ss CR LF	real time counter selected		
	1	-	-	-	-		D DD.MM.YY T hh:mm:ss CR LF	date and clock time selected		
	1	-	-	-	-		K xxxxxx CR LF	code selected		
	1	-	-	-	-		- CR LF	no selected data		
SAC	1	-	-	-	-	SAC [,CR]	CR LF	set search algorithm for continuous recording		
SAL	1	-	-	-	-	SAL [,CR]	CR LF	set search algorithm for logging applications		
JCL <time>	1	-	-	-	-	JCL [] < hh[,:]mm[,:]ss >	CR LF	search of clock time		
	1	-	-	-	-	[,CR]				
JTM <address>	1	-	-	-	-	JTM []<(-)hh[,:]mm[,:]ss>	CR LF	search of real time counter		
	1	-	-	-	-	[,CR]				
JCD <address>	1	-	-	-	-	JCD []<(-)hh[,:]mm[,:]ss>	CR LF	search of clock time and date		
	1	-	-	-	-	[,CR]				
JTD <address>	1	-	-	-	-	JTD []<(-)hh[,:]mm[,:]ss>	CR LF	search of real time counter and date		
	1	-	-	-	-	[,CR]				
TDN	-	-	1	1	1	TDN [,CR]	CR LF	time code delay on left & right TC heads active		
TDF	-	-	1	1	1	TDF [,CR]	CR LF	time code delay off only right TC head active		
TH?	-	-	1	1	1	TH? [,CR]	xx CR LF	time code reading head nr ?		
TC?	1	1	1	1	1	TC? [,CR]	[Y,N] CR LF	time code present on tape ?		
TCN	-	1	-	-	-	TCN [,CR]	CR LF	set time code delay active		
TCF	-	1	-	-	-	TCF [,CR]	CR LF	set time code delay bypassed		
TV?	1	-	-	-	-	TV? [,CR]	[Y,N] CR LF	verify time code		
SCO <code>	1	-	-	-	-	SCO [] <xxxxxx> [,CR]	CR LF	set code at < code >		
CO?	1	-	-	-	-	CO? [,CR]	xxxxxx CR LF	code ?		

TIME CODE COMMANDS										
sign set	27X	807	810	812	820	816	machine	input	output	meaning
CTN	1	-	-	-	-	-	CTN [,CR]		CR LF	c_track on
CTF	1	-	-	-	-	-	CTF [,CR]		CR LF	c_track off
TO?	-	-	-	-	-	1	TO? [,CR]		[Y,N] CR LF	time code option ?
SCK <time>	1	-	1	-	-	-	SCK [] < hh[,:]mm[,:]ss >		CR LF	set clock at < time >
CL?	1	-	1	-	-	-	CL? [,CR]		CR LF	clock ?

LEADER MODE COMMANDS									
sign set	machine					input	output	meaning	
LOF	-	-	-	-	-	1	LOF [] <xx> [,CR] (0 <= xx <= FF)	CR LF	set leader offset
LO?	-	-	-	-	-	1	LO? [,CR]	xx CR LF xx: 00..FF	leader offset ?
CAY	-	-	-	-	-	1	CAY [,CR]	CR LF	calibrate tape colour
YT?	-	-	-	-	-	1	YT? [,CR]	xx CR LF xx: 0/1 = magnetic/yellow	tape colour ?
SCP	-	-	-	-	-	1	SCP [,CR]	CR LF	start control on (play)
SCL	-	-	-	-	-	1	SCL [,CR]	CR LF	start control off (locate)
SC?	-	-	-	-	-	1	SC? [,CR]	xx CR LF xx: 0/1 = inactive/active	start control ?
LEN	-	-	-	-	-	1	LEN [,CR]	CR LF	set leader mode on
LEF	-	-	-	-	-	1	LEF [,CR]	CR LF	set leader mode off
LE?	-	-	-	-	-	1	LE? [,CR]	xx CR LF xx: 0/1 = off/on	leader mode ?
VLN	-	-	-	-	-	1	VLN [,CR]	CR LF	vertical lifter on
VLF	-	-	-	-	-	1	VLF [,CR]	CR LF	vertical lifter off
VL?	-	-	-	-	-	1	VL? [,CR]	xx CR LF xx: 0/1 = inactive/active	vertical lifter ?

MACHINE COMMANDS									
sign set	27X	807	810	812	820	816	input	output	meaning
LCD	1	1	1	1	1	1	LCD [,CR]	CR LF	local keyboard disabled
LCE	1	1	1	1	1	1	LCE [,CR]	CR LF	local keyboard enabled
RMD	1	-	-	1	1	1	RMD [,CR]	CR LF	remote keyboard disabled
RME	1	-	-	1	1	1	RME [,CR]	CR LF	remote keyboard enabled
CFA	-	-	-	-	-	1	CFA [,CR]	CR LF	set standard key configuration
CFB	-	-	-	-	-	1	CFB [,CR]	CR LF	set broadcast key configurat.
CF?	-	-	-	-	-	1	CF? [,CR]	aa CR LF	request key configuration aa:0/1=standard/broadcast conf
SPA	-	-	-	1	1	1	SPA [,CR]	CR LF	save au+td parameters
LPA	-	-	-	1	1	1	LPA [,CR]	CR LF	load au+td parameters
SCF	-	-	-	1	1	1	SCF [,CR]	CR LF	save key configuration
LCF	-	-	-	1	1	1	LCF [,CR]	CR LF	load key configuration
SMD	-	-	-	-	-	1	SMD [,CR]	CR LF	save funct modes & addresses
LMD	-	-	-	-	-	1	LMD [,CR]	CR LF	load funct modes & addresses
QSL	-	-	-	1	1	1	QSL [,CR]	CR LF	quit save/load process; if SL? state is 1,2 or 4, the command is not accepted but goes lost
SL?	-	-	-	1	1	1	SL? [,CR]	xx CR LF	request save & load key configuration process state
								xx:00H= no plv process	
								01H= saving in progress	
								02H= loading in progress	
								03H=verifying in progress	
								04H= saving completed	
								05H= loading completed	
								06H= verifying completed	
								07H= saving failed	
								08H= loading failed	
								09H= verifying failed	
								0AH= loading awaited	
								0BH= verifying awaited	
								0CH=no lod/ver data found	
								0DH=wrong data set load	
								0EH=wrong data set verify	

MACHINE COMMANDS						
sign set	machine	input	output	meaning		
SMA	- - 1 - - - -	SMA []<xxxxxx>	CR LF	set machine serial number		
MA?	- - 1 - - - -	MA? [,CR]	xxxxxx CR LF	machine serial number ?		
SBA	- - - 1 1 1 1	SBA []<xxxx>	CR LF	set bus address (8280-FFFF)		
<address>						
BA?	- - - 1 1 1 1	BA? [,CR]	xxxx CR LF	bus address ?		
SDN	1 - - - - - -	SDN []<xx>[,CR]	CR LF	set device number		
	1 - - - - - -	xx = 00...59				
	1 - - - - - -	xx = 00...99				
DN?	1 - - - - - -	DN? [,CR]	xx CR LF	device number ?		
SD?	1 1 1 1 1 1 1	SD? [,CR]	DD.MM.YY (sw not released)	software date ?		
			00.WW.YY (sw released)	DD=day WW=week		
				MM=month YY=year		
SDA <date>	1 - - - - - -	SDA [] < DD[,.]MM[,.]YY >	CR LF	set date at < date >		
				DD=day MM=month YY=year		
DA?	1 - - - - - -	DA? [,CR]	DD.MM.YY CR LF	date ?		
MK?	- - - 1 1 1 1	MK? [,CR]	aa CR LF	mark nr of software version ?		
				aa=mark number		
				00,01,'?'=mark I, 02=mark II		
MT?	- 1 1 1 1 1 1	MT? [,CR]	aa CR LF	machine type ?		
				aa=machine type number		
				01=820, 02=812, 03=820MCH,		
				04=827MCH, 05=807, 06=816,		
				07=810		
	1 - - - - - -	aaaa CR LF		aaaa= machine type number		
				C270..C274..C278		
ESY	1 1 1 - - - -	ESY [,CR]	CR LF	enable synchronizer		
DSY	1 - - - - - -	DSY [,CR]	CR LF	disable synchronizer		

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Last update: see next page

Changes

- 02.06.86 : EDT,LFT implemented for A812 and A820
- 13.06.86 : error message for A812 and A820:
 - CR LF "?" CR LF replaced by "?" CR LF
 - CR LF "INPUT FORMAT ERROR" CR LF replaced by "INPUT FORMAT ERROR" CR LF
- 18.07.86 : in part: "commands for internal use only" got commands
 - "B" break \
 - "L" load > DISABLED
 - "V" verify /
- 13.08.86 : EDI disabled for A812 and A807 new implemented
- 02.09.86 : EMC & DMC disabled for A812 and A820
PAP new implemented for A812 and A820
- 15.01.87 : TC? new implemented for A812 and A820
- 17.09.87 : AA? new implemented for A812 and A820
- 21.10.87 : TDF & TDN commentary accomplished
- 03.11.87 : ION,IOF implemented for A807
- 04.11.87 : SD? implemented for all machines
- 09.11.87 : MIC,LIN,CON,COF implemented for C270
- 09.11.87 : CIF,CIN,SDN,DN? implemented for C270,C274,C278
- 11.11.87 : LAD,LA?,LOP,TPN,TPF implemented for C270, C274, C278
- 03.12.87 : RPL,SDA,DA?,SCO,CO?,CTN,CTF,STD,TD?,CD?,UD?,SAC,SAL,JTM,JCL implemented for C274, C278
- 14.12.87 : ER?,DSY implemented for C274, C278
- 16.12.87 : ZLO und RTI implemented for A812 and A820
- 18.12.87 : LZA implemented for C270, C274, C278
- 09.02.88 : RTM,TRA,MT? implemented for C274, C278
- 10.02.88 : RTM,TRA,MT? implemented for C270
- 16.02.88 : locator status 'autoreverse' implemented for C274, C278
- 16.02.88 : status 'locator play reverse' implemented for C274, C278
- 16.02.88 : status 'locator play reverse achieved' implemented for C274, C278
- 14.03.88 : LS?: additional preselected play implemented for C270,C274,C278
- 23.03.88 : JCD,JTD implemented for C274L,278L
- 13.01.89 : TP? new implemented for A812 and A820
- 17.01.89 : MK? new implemented for A812 and A820
- 17.01.89 : SAP,PAP,AP? completed with selector values 8 and 9 for erase
current level and skimming current level (only MK II)
- 18.01.89 : MT? new implemented for A812 and A820
- 06.06.89 : TCN,TCF implemented for A807
- 21.06.89 : status RPL (reverse play) redefined from 0AH/8AH to 25H/0A5H; stati RPV (rev play vspd), RPI (rev play vspd int ref) and RPE (rev play vspd ext ref) new implemented for A812 and A820
- 09.08.89 : A807 audio commands completed for tc channel, command RPL implemented for A820 and A812
- 03.11.89 : command TP? doesn't print now tape tension reverse play left/right at A812
- 06.12.89 : SVS, CVS, VS? and SVP new implemented for A820/A812 Mk II
- 11.12.89 : LOC and STM corrected for A807: no CR LF at end
- 14.02.90 : A816 defined: CR consequently for all commands introduced, CC? and TO? new implemented for A816
- 16.02.90 : general remarks to control x, xon, xoff protocol
- 24.09.90 : MT? new implemented for A810
- 04.04.91 : PAP without parameter means "cancel preset audio parameter"
- 27.07.92 : STM description for A820,A812,A816 corrected in this protocol (dms: from 'xxx' to 'x')
- 27.08.92 : LOC description for A820,A812,A816 corrected in this protocol (dms: from 'xxx' to 'x')
- 19.10.92 : CFA, CFB and CF? for A816 for setting and requesting broadcast mode introduced
- 20.10.92 : SPA,LPA,SCF,LCF,SL?,QSL for A816 for saving au+td parameters, loading au+td parameters,

saving keys, loading keys, requesting process state and quitting process introduced

02.11.92 TDF & TDN disabled for A816 (no TC version !)

03.11.92 SMD,LMD for A816 for saving & loading function modes and addresses introduced

23.12.92 ST? completed for A816 with states 4C/4D = wind with shuttle deviation

03.03.93 For A816 error messages "SWITCH EDIT LEVER TO NORMAL POSITION, PLEASE !" and "OVERRUN FRAMING ERROR !" at echo mode introduced

10.03.94 SL? has more states to be displayed: also 0DH and 0EH possible

24.03.94 MU? to display channel mute state implemented for A816

27.01.95 CC?, MU? to display ch conf & ch mute states implemented for A812/A820

14.02.95 SPA,LPA,SL?,QSL introduced for A812MkII and A820MkII

21.03.95 CAB,VAB introduced for A812MkII, A820MkII and A816

25.09.96 LOF,LO?,CAY,YT?,SCP,SCL,SC?,LEN,LEF,LE?,VLN,VLF,VL? for A816

10.10.96 LCF and SCF for A820 2CH and A812

28.02.97 TS? (tape sort A/B) & EQ? (ccir/nab) for A816,A812,A820

04.04.97 DCD (display capstan deviation) for A816,A812,A820

04.04.97 DSN/DSF (display splice nr/takes on/off) for A816

01.05.97 DSN for A816 corrected: shows address also

22.05.97 DSN at A816: max.splice length = 104.16mm (filter); SP? for A816

30.07.97 DCD response with 'CAP ' string only for A816